

Best practices in reducing embodied emissions

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Stretching the limits on embodied carbon – with a view towards the sufficiency pyramid



Best practice cases:

- Combining levers and measures along the value chain
- Reducing embodied carbon
- At least maintaining (if not improving operational carbon)
- Cost neutral via resource efficiency

Cases:

- Renovation Änggården Low-carbon renovation
- Extension/reconstruction Lumi Build on top to reduce land and carbon footprint
- New buildings Hestur and Kungsörnen Cost-efficient mitigation via resource efficiency



within planetary boundaries: moving construction to stewardship

Änggården – Reducing operational and embodied carbon in renovation

Large scale renovation (poor condition):

- New windows, facades, roofs
- Additional insulation and new ventilation system
- Changed water and sewage mains
- Bathroom renovation and other maintenance
- Balconies added

Measures taken:

- Reuse Radiators, toilets, window sills, doors
- Reused paving stone
- Reduced amounts of concrete and steel
- Best product choice for insulation and façade system
- Waste minimization
- Transports with biodiesel + electrified







Änggården – Reducing operational and embodied carbon in renovation

Results:

- 90 kg CO₂e/m² gross floor area
- 38% reduction in embodied carbon from project baseline
- Reduced energy consumption

Goal conflict:

• Windows – Circularity, cost, quality and CO₂

Success factors:

- Contract requirements
- Climate coordinator and calculations
- Close cooperation









Lumi – Rebuild and build on top instead of demolition

Demolition turned extension:

- Office building from the 1970s
- Client and architect pushed for a rebuild
- Taking circularity to next level
- Systematic and advanced design and digitisation process

Measures taken:

- Retained 80% of foundation and structure
- Extending with 3 floors in wood
- Replaced façade
- Brought together separate buildings with joint entry
- Reused light concrete flooring, ceilings, gypsum boards, steel joists, carpets, radiators, electrical boxes etc. etc.





Lumi – Rebuild and build on top instead of

demolition

Results:

- 190 kgCO₂e/m² gross floor area
- 50% reduction compared to new build
- 20 months less than half of demolish-new build Goal conflicts:
- Difficult with reuse based on planning and building regulations
- Shifts in costs: + Design and deconstruct Material & transport
 Success factors:
- Interested and solution-oriented project partners
- Calculations, patience, cooperation, design details





Hestur and Kungsörnen - Cost-efficient mitigation via resource efficiency



MISTRA

Two multi-family rental buildings:

- Prefabricated concrete (Hestur) and in-situ cast concrete frame (Kungsörnen)
- Focus on affordable housing functionality and energy use
- Cooperative agreement in Hestur
- Tendering based on 80% price, 20% CO₂ in Kungsörnen Measures taken:
- Resource efficient design form factors, layout etc.
- Construction optimisation Slimmed structural elements
- Right quality and exposure class Reduces cement content
- Optimised concrete recipes Slag replaces cement
- Conscious product choices e.g. Recycled reinforcement
- Reduced reinforcement and minimised waste



Kungsörnen



Hestur and Kungsörnen - Cost-efficient mitigation via resource efficiency

Results:

- 207 kgCO₂e/m² in Hestur and 168 kgCO₂e/m² in Kungsörnen
- $36\% / 50\% \text{ CO}_2$ reduction compared to sector reference
- 50% / 70% CO_2 reduction in structural frame
- 33% / 20% reduction in material consumption
- Both project cost neutral Reduced material costs Challenges:
- Competence and material development during ongoing project Success factors:
- Close cooperation and focus on resource efficiency at every stage
- Daring to question old norms









Success factors to bring forward

- Focus on the "resource hierarchy"
- Creating conditions for close collaborations
- Procurement and contractual forms
- Build engagement throughout project team
- Dare to question old norms
- Resource efficiency and circularity at every stage
- Remember the life cycle
- Systematic processes and digitisation
- Expect cost shifts with cost neutrality as a goal



construction to stewardship